	Application No.	Applicant(s)
Alada a CAlla a Lilida	10/048,206	HUGHES, RUSSELL VERNON
Notice of Allowability	Examiner	Art Unit
	Quang T Van	3742
The MAILING DATE of this communication appe All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI	(OR REMAINS) CLOSED in or other appropriate commu GHTS. This application is s	this application. If not included nication will be mailed in due course. THIS
1. \boxtimes This communication is responsive to <u>7/13/2004</u> .		
2. ☑ The allowed claim(s) is/are <u>49-67 and 69-84</u> .		
3. $igotimes$ The drawings filed on <u>1/27/2004</u> are accepted by the Exam	niner.	
 4. Acknowledgment is made of a claim for foreign priority una) All b) Some* c) None of the: 1. Certified copies of the priority documents have 2. Certified copies of the priority documents have 3. Scopies of the certified copies of the priority documents have International Bureau (PCT Rule 17.2(a)). * Certified copies not received: Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE. 5. A SUBSTITUTE OATH OR DECLARATION must be subm INFORMAL PATENT APPLICATION (PTO-152) which give 6. CORRECTED DRAWINGS (as "replacement sheets") mus (a) including changes required by the Notice of Draftspers 1) hereto or 2) to Paper No./Mail Date (b) including changes required by the attached Examiner's Paper No./Mail Date Identifying indicia such as the application number (see 37 CFR 1. each sheet. Replacement sheet(s) should be labeled as such in till 7. DEPOSIT OF and/or INFORMATION about the deposit attached Examiner's comment regarding REQUIREMENT 	been received. been received in Application cuments have been received of this communication to file IENT of this application. itted. Note the attached EXA as reason(s) why the oath of the submitted. It be submitted. It be submitted. It is Amendment / Comment of the header according to 37 CF is it of BIOLOGICAL MATI	In No If in this national stage application from the areply complying with the requirements MINER'S AMENDMENT or NOTICE OF declaration is deficient. If (PTO-948) attached In the Office action of the drawings in the front (not the back) of R 1.121(d). ERIAL must be submitted. Note the
Attachment(s) 1. ☐ Notice of References Cited (PTO-892) 2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948) 3. ☐ Information Disclosure Statements (PTO-1449 or PTO/SB/O Paper No./Mail Date 4. ☐ Examiner's Comment Regarding Requirement for Deposit of Biological Material	6. ☐ Interview S Paper No. 7. ☐ Examiner's	formal Patent Application (PTO-152) Lummary (PTO-413), Mail Date Amendment/Comment Statement of Reasons for Allowance Lummary (PTO-152)
	•	QUANG T. VAI.

U.S. Patent and Trademark Office PTOL-37 (Rev. 1-04)

EXAMINER'S AMENDMENT

1. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Attorney Karin H. Butchko on September 22, 2004.

The application has been amended as follows:

In claim 74, line 1, delete "claim 68", and insert --claim 67--

In claim 75, line 1, delete "claim 68", and insert --claim 67--

REASON FOR ALLOWANCE

2. The following is an examiner's statement of reasons for allowance: allowance of claims 49-67 and 69-84 is indicated because the prior art of record does not show or suggest the combination steps of overlapping a plurality of members having a tenacious surface oxide layer; melting the plurality of members at a predetermined location to form a weld pool; and disturbing the weld pool by introducing a disturbing member into the weld pool as recited in claims 49-66 and 82-83; and a plurality of overlapping members having a tenacious surface oxide layer; a plasma torch operable to form a weld pool in a work piece; a weld pool disturber including a disturbing member which is movable into the weld pool as recited in claims 67-81 and 84.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably

Application/Control Number: 10/048,206

Art Unit: 3742

accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

3. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Quang T Van whose telephone number is 703-306-9162. The examiner can normally be reached on 8:00Am 7:00Pm M-Th.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Robin Evans can be reached on 703-305-5766. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic

Business Center (EBC) at 866-217-9197 (toll-free).

QV QV

September 21, 2004

Quang T Van

Primary Examiner

Page 3

Art Unit 3742